



**Model XT/G-6AL/SA** 6 Ft. Wheelchair Accessible Extra Heavy Duty Portable Rectangular Table with Hot Dip Galvanized Frames and Aluminum top and seats.  
Table provides side access for one wheelchair.

- **ADA compliant access for one wheelchair**
- **Nontip, nontrip, walk-through design**
- **All welded end frames are fabricated from 2-3/8" diameter steel pipe**
- **Die-formed center channel and diagonal braces align and strengthen entire table**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Seats and Top are Aluminum with a clear anodized maintenance free finish**
- **Fast, easy assembly using 3/8" dia. galvanized carriage bolts**
- **Limited lifetime warranty on frames**

#### **AVAILABLE OPTIONS**

**6' or 8' length**

**Powder Coat Finish in choice of colors for steel frame components**

**Powder Coat Finish in choice of colors for Aluminum top and seats**

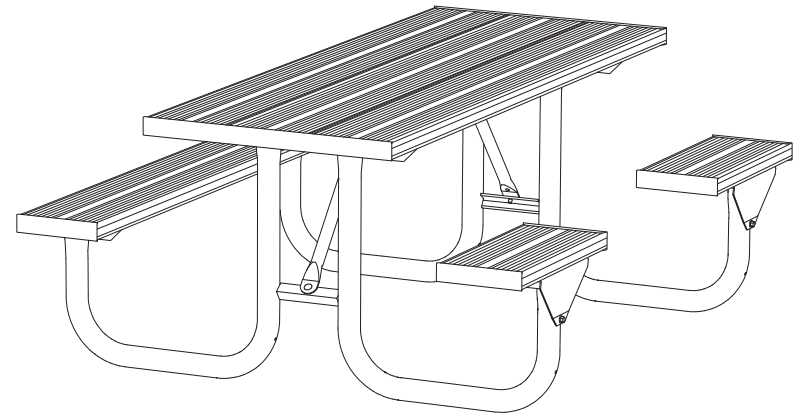
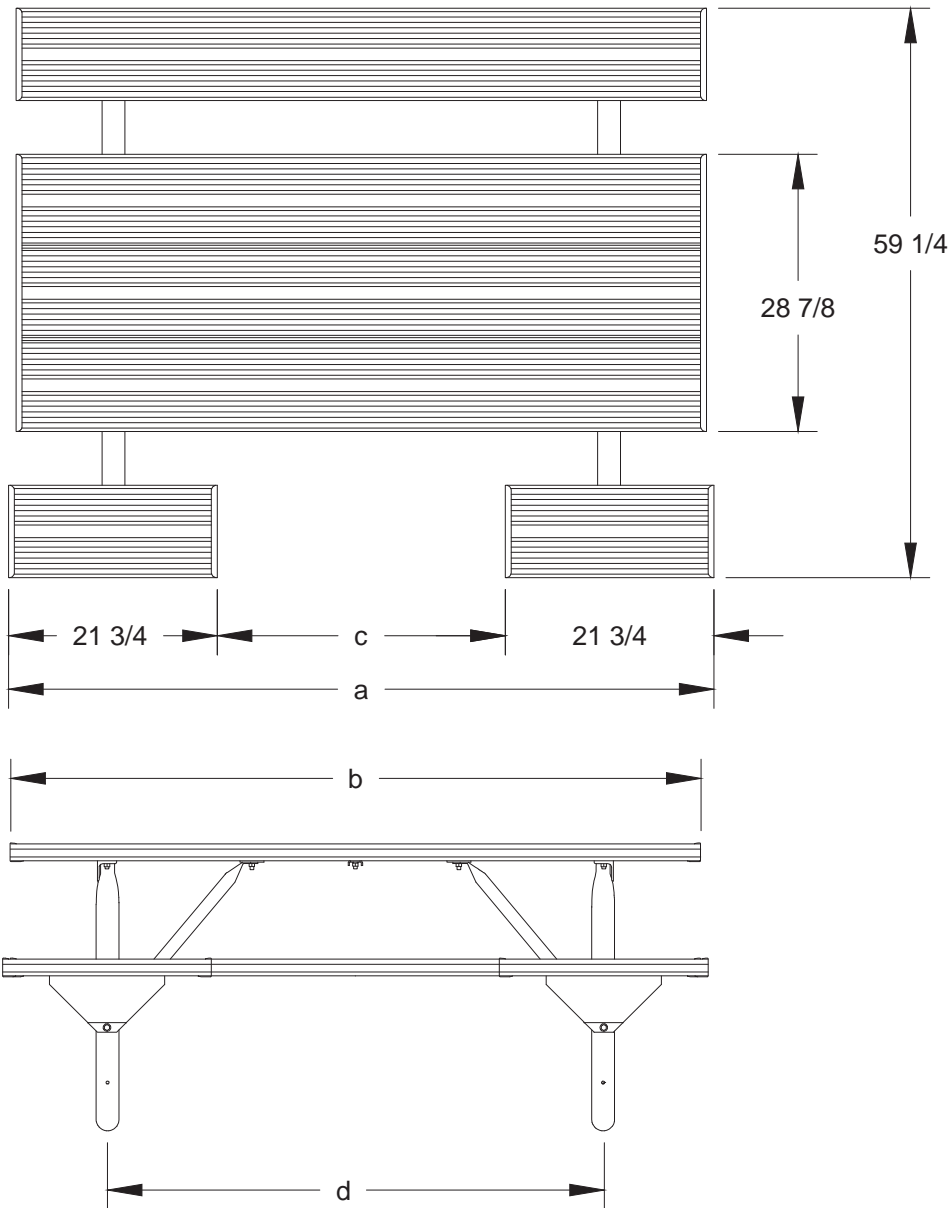
#### **SPECIFICATIONS:**

- **XT Series** end frames are one-piece welded construction, fabricated from 2.375" O.D. (2-3/8" O.D.) steel pipe to meet 2" nominal steel pipe size specifications with 2" x 2" x 1/8" die formed steel angle for attaching the seats and tops.
- Table frame design incorporates nontip, nontrip, walk-through design features.
- Table provides one wheelchair space created by attaching two 21-3/4" long seats to end frames on one side. Short seats are be supported by a 10 ga. steel plate bracket. Gap between seats create a ADA recommended space of 30" wide, 19" deep, and 27" from ground to bottom of table top for knee space, and minimum 9" above ground extending a total of 24" deep for toe space. Indicated by "/SA" at end of model no., e.g. XT/G-6AL/SA.
- **Model XT/G-6/SA** is a nominal 6 ft. long with two 21-3/4" long seats on one side, one 72" seat on opposite side.
- **Model XT/G-8/SA** is a nominal 8 ft. long with two 21-3/4" long seats on one side, one 96" seat on opposite side.
- Nominal table height, 30". Nominal seat height, 18".
- Frames are supported by diagonal braces of 1-5/16" O.D. x 14 ga. wall steel pipe. A die-formed steel center channel is designed to provide support and align the table top planks.
- **Standard:** All steel frame components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. XT/G-6AL/SA).
- All fasteners are provided for assembly.
- Aluminum is extruded 6063-T6 aluminum alloy in planks with dimensions equivalent to that of 2" x 10" nominal sized lumber. The plank design is 1-3/4" x 9-5/8" with four structural reinforcement ribs for greater rigidity. Aluminum planks are provided with a clear anodized finish as per anodizing specification 204 R1. Aluminum clips to fasten planks to frames are included.
- Channel end caps are of extruded 6063-T6 aluminum alloy provided with a clear anodized finish as per anodizing specification 204 R1. End caps are press fitted over ends of aluminum planks and mechanically fastened in place at the factory.
- Table top are assembled into single unit at the factory with one-piece end caps across each end.
- **Optional:** All steel frame components have powder coat finish. See Specification Bulletin #SPC-CO-001.
- **Optional:** Aluminum top and seats have powder coat finish. See Specification Bulletin #SPC-CO-001.

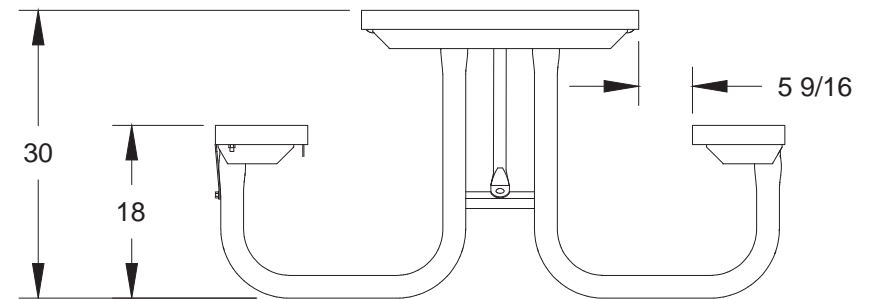
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| MODEL NUMBER | DIMENSION |    |        |        |
|--------------|-----------|----|--------|--------|
|              | a         | b  | c      | d      |
| XT-6/SA      | 73-1/2    | 72 | 30     | 51-3/4 |
| XT-8/SA      | 91-3/4    | 96 | 48-1/4 | 70     |



ALL DIMENSIONS IN INCHES

**RJThomas Mfg. Co., Inc.**  
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DRAWN BY  
**WWM**

TITLE XT SERIES EXTRA HEAVY DUTY 6 AND 8 FOOT SIDE ACCESS PORTABLE  
RECTANGULAR TABLE WITH ALUMINUM TOP AND SEATS

DATE 01-18-17

DWG. NO. AI-1812