

**T200 Series 4 Foot Round, Portable,
Bolt Together Table with Thermo-plastic Coated
R-Type Perforated Steel Top and Chair Seats**



*Model T224/CA-4RU Portable, 4 ft. dia. Round Table
with gray powder coat frames, with blue thermo-plastic coated
R-Type perforated steel top, center hub, and chair seats.*

- **Bolt together frame design is fabricated from 2-3/8" O.D. steel pipe**
- **Four chair seats accommodate four adults**
- **Thermo-plastic coated center hub secures legs, includes hole for optional umbrella**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Thermo-plastic Coating heat fused to Perforated Steel Top and Seats for durability**
- **Thermo-plastic Coating formulated with U.V. stabilizers for ultraviolet protection**
- **Quality construction throughout**

AVAILABLE OPTIONS

- **Powder Coat Finish in choice of colors for steel frame components**
- **Choice of colors of Thermo-plastic Coating**
- **Umbrella**

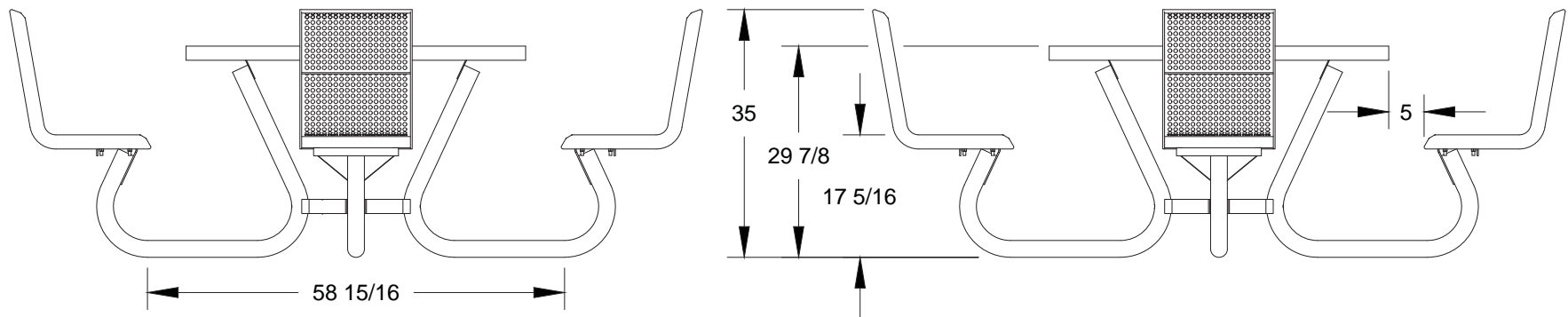
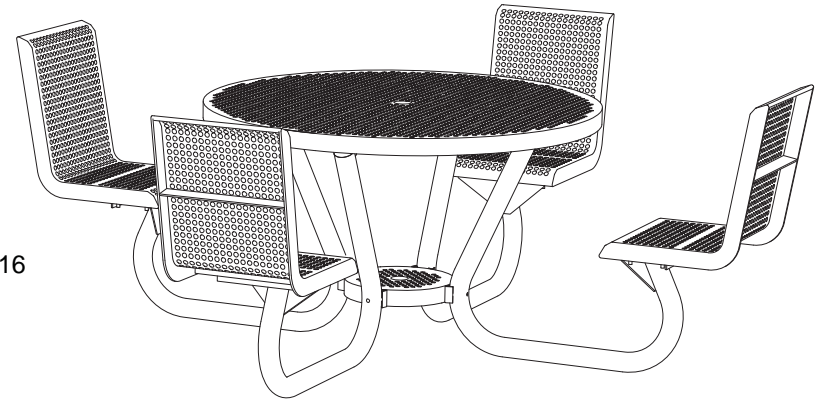
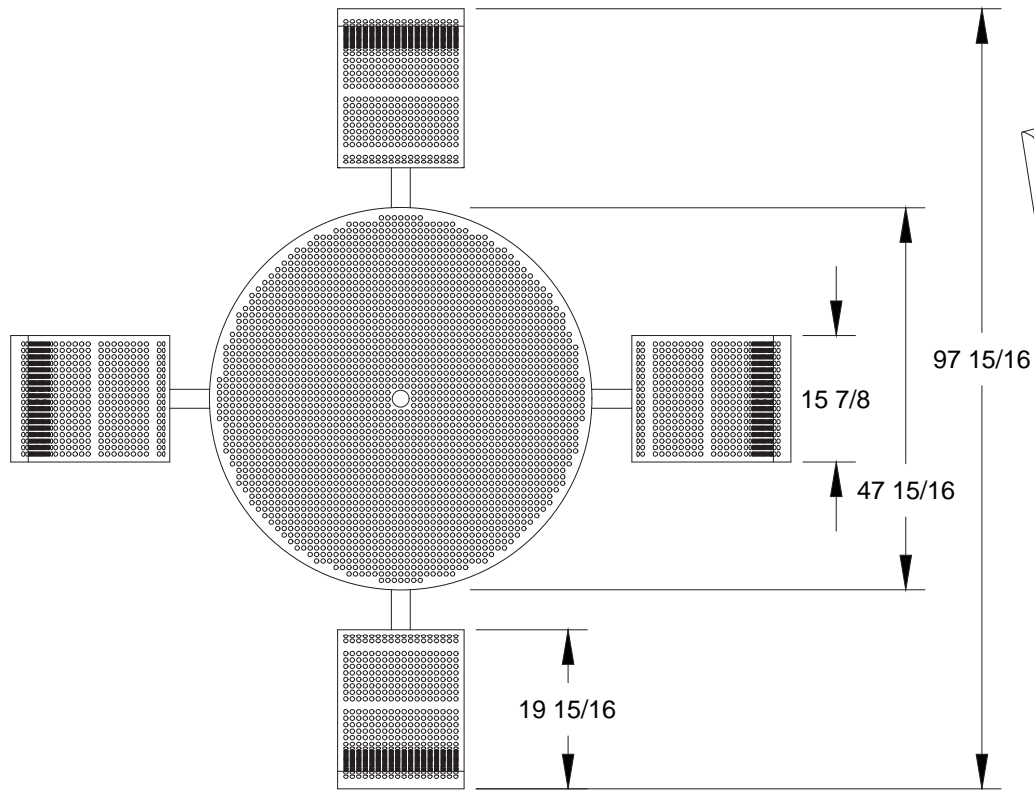
SPECIFICATIONS:

- **T200 Series** frame legs are each a one-piece welded construction, fabricated from 2.375" (2-3/8") O.D. x 10 ga. wall steel pipe to meet 2" nominal steel pipe size specifications and 10 ga. (1/8") thick steel die-formed steel brackets for attaching the seats and top.
- **Model T224/G-4** has a nom. 4 ft. diameter top.
- Nominal table height is 30". Nominal seat height is 17-1/2".
- All fasteners are provided for assembly.
- **Standard:** All steel frames components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. T224/G-4RW).
- Perforated steel is 14 ga. with 9/16" dia. holes in a 13/16" center to center in-line pattern. Table top is a one-piece welded construction, fabricated from perforated steel surface with 10 ga. x 2" formed vertical edges on all sides and reinforced by a 10 ga. die-formed angle substructure. Substructure includes all mounting holes for easy assembly.
- Center hub is a one-piece welded construction, fabricated from perforated steel surface with 2" x 1/2" formed vertical edges on all sides and reinforced by four 10 ga. flat steel straps.
- Table is provided with four 16" wide chair seats. Each seat is a one-piece welded construction, fabricated from a perforated steel surface welded to a 1/4" x 1-1/2" flat steel substructure. Exposed edges of seat have a rolled 1-1/2" radius. Substructure includes all mounting holes for assembly.
- **Standard:** All steel surfaces of the top, center hub, and seats are covered with a thermo-plastic coating in a Brown color (indicated by "RW" in model no., e.g. T224/G-4RW). The UV-stabilized thermo-plastic coating is applied in a multi step process of material preparation and finish application designed to permanently heat fuse and bond the finish to the steel. The thermo-plastic polyethylene finish is impact resistant, does not support mold or mildew, and the textured matte surface is less susceptible to marring and scuffing.
- Table top and center hub include a reinforced center hole for installation of optional umbrella with 1-1/2" dia. pole.
- **Optional:** Color choices of powder coated steel frame components. See Specification Bulletin #SPC-CO-001.
- **Optional:** Color choices of Thermo-plastic coated steel components. For optional colors choices see Specification Bulletin #SPC-CO-001.
- **Optional:** An umbrella is available. Please inquire.

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DRAWN BY
WWM

TITLE **MODEL T224 PORTABLE BOLT TOGETHER ROUND TABLE
WITH THERMO-PLASTIC COATED R-TYPE
PERFORATED STEEL TOP AND CHAIR SEATS**

DATE **7-12-10**

DWG. NO. **AI-1954**